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**AS81714/23**

FEDERAL SUPPLY CLASS  
5940

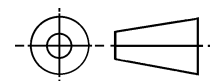
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THIRD ANGLE PROJECTION



ISSUED 2001-07

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## AEROSPACE STANDARD

TERMINAL JUNCTION SYSTEM, TERMINAL  
JUNCTION BLOCKS, ELECTRONIC, IN-LINE  
JUNCTIONS, INTEGRAL FUSE, SERIES I

**AS81714/23**  
SHEET 1 OF 5

THE COMPLETE REQUIREMENTS FOR ACQUIRING THE IN-LINE JUNCTIONS DESCRIBED HEREIN SHALL CONSIST OF THIS DOCUMENT AND THE LATEST ISSUE OF SPECIFICATION MIL-T-81714.

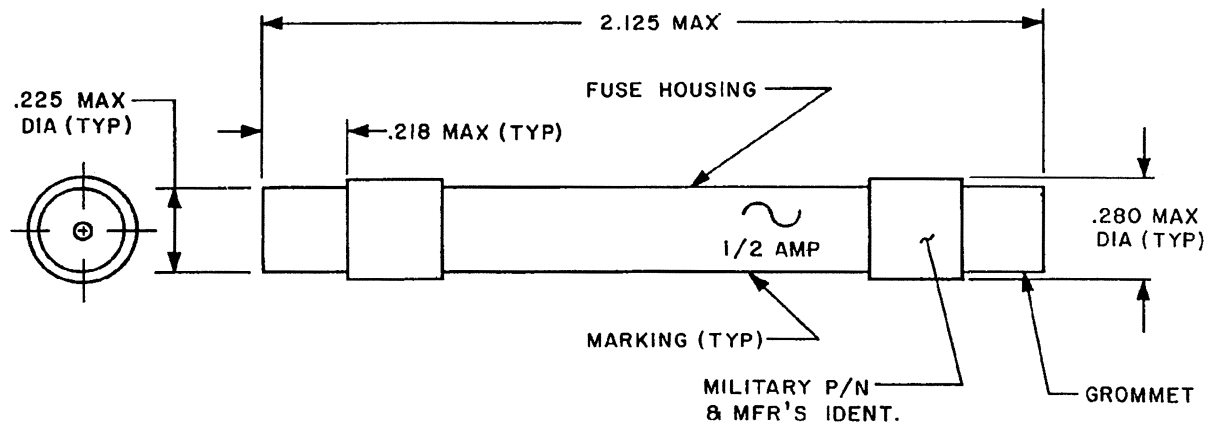


FIGURE 1. STYLE 1 IN-LINE JUNCTION FUSE (REF TABLE I).

TABLE I. STYLE 1 PART NUMBERS. 1/

| Part Number <u>2/</u> <u>3/</u> | Fuse Rating |       | Contact (See Reqt 4) |              |
|---------------------------------|-------------|-------|----------------------|--------------|
|                                 | Amps        | Volts | Size                 | Part Number  |
| M81714/23-1*001                 | 1/16        | 125   | 20                   | M39029/1-101 |
| M81714/23-1*002                 | 1/8         | 125   | 20                   | M39029/1-101 |
| M81714/23-1*003                 | 1/4         | 125   | 20                   | M39029/1-101 |
| M81714/23-1*004                 | 3/8         | 125   | 20                   | M39019/1-101 |
| M81714/23-1*005                 | 1/2         | 125   | 20                   | M39029/1-101 |
| M81714/23-1*006                 | 3/4         | 125   | 20                   | M39029/1-101 |
| M81714/23-1*007                 | 1           | 125   | 20                   | M39029/1-101 |
| M81714/23-1*008                 | 1-1/2       | 125   | 20                   | M39029/1-101 |
| M81714/23-1*009                 | 2           | 125   | 20                   | M39029/1-101 |
| M81714/23-1*010                 | 2-1/2       | 125   | 20                   | M39029/1-101 |
| M81714/23-1*011                 | 3           | 125   | 20                   | M39029/1-101 |
| M81714/23-1*012                 | 3-1/2       | 125   | 20                   | M39029/1-101 |
| M81714/23-1*013                 | 4           | 125   | 20                   | M39029/1-101 |
| M81714/23-1*014                 | 5           | 125   | 20                   | M39029/1-101 |
| M81714/23-1*015                 | 7           | 125   | 20                   | M39029/1-101 |
| M81714/23-1*016                 | 10          | 125   | 20                   | M39029/1-101 |

1/ Style 1 shall meet the requirements of MIL-F-23419, Type FM04.2/ See part number explanation, Note 6.3/ See Note 7.

| Inch | mm   | Inch  | mm    |
|------|------|-------|-------|
| .218 | 5.54 | .401  | 10.19 |
| .225 | 5.72 | 2.125 | 53.98 |
| .280 | 7.11 | 3.100 | 78.74 |

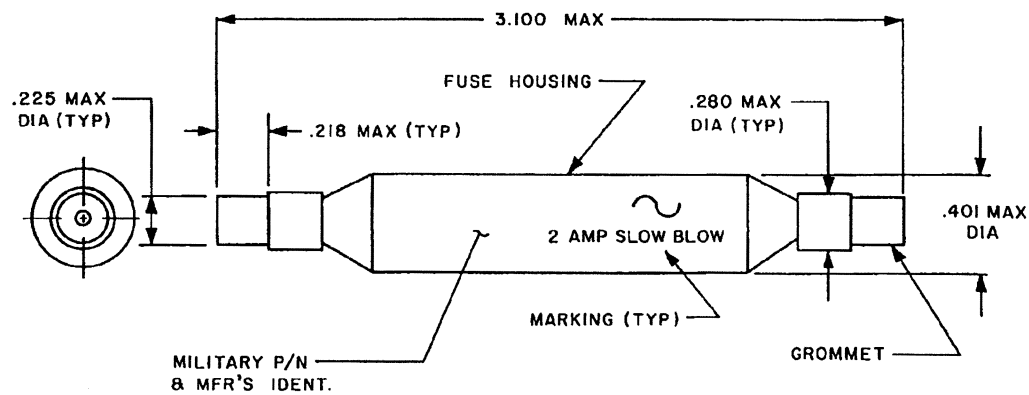


FIGURE 2. STYLE 2 IN-LINE JUNCTION FUSE (REF TABLE II). 1/

TABLE II. STYLE 2 PART NUMBERS.

| Part Number <u>2/</u> <u>4/</u> | Fuse Rating <u>2/</u> |       | Contact |              |
|---------------------------------|-----------------------|-------|---------|--------------|
|                                 | Amps                  | Volts | Size    | Part Number  |
| M81714/23-2*001                 | 1/16                  | 125   | 20      | M39029/1-101 |
| M81714/23-2*002                 | 1/8                   | 125   | 20      | M39029/1-101 |
| M81714/23-2*003                 | 1/4                   | 125   | 20      | M39029/1-101 |
| M81714/23-2*004                 | 3/8                   | 125   | 20      | M39019/1-101 |
| M81714/23-2*005                 | 1/2                   | 125   | 20      | M39029/1-101 |
| M81714/23-2*006                 | 3/4                   | 125   | 20      | M39029/1-101 |
| M81714/23-2*007                 | 1                     | 125   | 20      | M39029/1-101 |
| M81714/23-2*008                 | 1-1/2                 | 125   | 20      | M39029/1-101 |
| M81714/23-2*009                 | 2                     | 125   | 20      | M39029/1-101 |
| M81714/23-2*010                 | 2-1/2                 | 125   | 20      | M39029/1-101 |
| M81714/23-2*011                 | 3                     | 125   | 20      | M39029/1-101 |
| M81714/23-2*013                 | 4                     | 125   | 20      | M39029/1-101 |
| M81714/23-2*014                 | 5                     | 125   | 20      | M39029/1-101 |
| M81714/23-2*015                 | 7                     | 125   | 20      | M39029/1-101 |
| M81714/23-2*016                 | 10                    | 125   | 20      | M39029/1-101 |

1/ Style 2 shall meet the requirements of MIL-F-15160, Type F03B.

2/ See part number explanation, Note 6.

3/ Slow blow fuse.

4/ See Note 8.

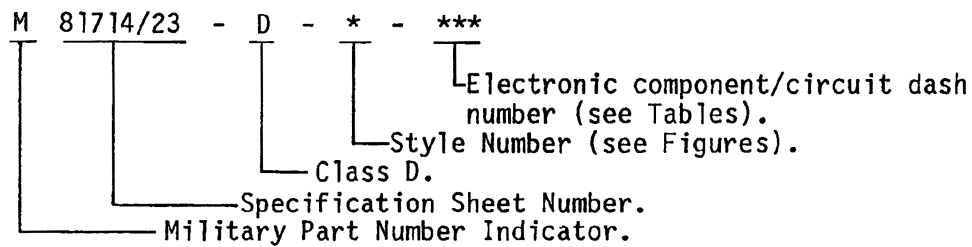
## REQUIREMENTS:

## 1. MATERIALS:

- a. CURRENT CARRYING MEMBERS OF THE ELECTRONIC IN-LINE JUNCTION SHALL BE IN ACCORDANCE WITH THE IN-LINE JUNCTION SPECIFICATION.
- b. HOUSING SHALL BE COVERED BY SHRINK TUBING AND/OR SHROUDED WITH GROMMET MATERIAL.

## NOTES:

1. DIMENSIONS ARE IN INCHES.
2. MIL-T-81714 REQUIREMENTS APPLY TO BASIC IN-LINE JUNCTION ONLY. FOR RATING AND CHARACTERISTICS OF ELECTRONIC COMPONENT(S), CONSULT COMPONENT SPECIFICATION.
3. TOOL FOR CONTACT INSERTING/REMOVAL IS M81969/14-02 AND SHALL BE ORDERED SEPARATELY.
4. METRIC EQUIVALENTS (TO THE NEAREST .01 MM) ARE GIVEN FOR GENERAL INFORMATION ONLY AND ARE BASED UPON 1 INCH = 25.4 MM.
5. INTERNATIONAL INTEREST, SEE SPECIFICATION MIL-T-81714.
6. THE PART NUMBER CONSISTS OF THE LETTER M, SPECIFICATION SHEET NUMBER, BLOCK CLASS, STYLE NUMBER (SEE FIGURES), AND ELECTRONIC COMPONENT/CIRCUIT DASH NUMBER (SEE TABLES).



## PART NUMBER EXAMPLE:

M81714/23-D-001

FUSE WIRE IN-LINE JUNCTION, SIZE 20, STYLE 1, WITH 1/16 AMP FUSE.

7. CLASSES A, B AND C ARE SUPERSEDED BY CLASS D ONE YEAR FROM THE DATE OF SPECIFICATION MIL-T-81714D.